



Edgetek™ XT X XT 1001 Natural Copolyester

Key Characteristics

Product Description

Edgetek™ XT high performance blends offer outstanding strength, durability and chemical resistance through the combination of Eastman Tritan™ copolyester with other various polymeric resins. Edgetek™ XT blends made with Tritan™ copolyester are available in standard grades or can be customized to meet specific performance requirements.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Europe	• Latin America • North America	
Features	• BPA Free • Chemical Resistant • Cleanable	• Good Color Stability • Good Processability • Good Toughness	• High Impact Resistance • Hydrolytically Stable • Medium Heat Resistance
Uses	• Appliance Components • Appliances • Consumer Applications • Electrical Housing	• Household Goods • Housings • Industrial Applications • Kitchenware	• Medical Devices • Medical/Healthcare Applications
Forms	• Pellets		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.13	1.13	ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	18 g/10 min	18 g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.125 in (3.18 mm))	5.6E-3 in/in	0.56 %	ASTM D955
Molding Shrinkage - Across Flow (0.125 in (3.18 mm))	4.5E-3 in/in	0.45 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	252000 psi	1740 MPa	ASTM D638
Tensile Strength ³ (Yield)	6000 psi	41.4 MPa	ASTM D638
Tensile Strength ² (Break)	3400 psi	23.4 MPa	ASTM D638
Tensile Elongation ² (Break)	40 %	40 %	ASTM D638
Flexural Modulus ⁴	276000 psi	1900 MPa	ASTM D790
Flexural Strength ⁴	10800 psi	74.5 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	16 ft·lb/in	850 J/m	ASTM D256
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	201 °F	94.0 °C	ASTM D648
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	176 °F	80.0 °C	ASTM D648
CLTE - Flow (-22 to 86°F (-30 to 30°C))	4.2E-5 in/in/°F	7.5E-5 cm/cm/°C	ASTM D696

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Notes

¹ Typical values are not to be construed as specifications.

² Type I, 2.0 in/min (51 mm/min)

³ 2.0 in/min (51 mm/min)

⁴ 0.50 in/min (13 mm/min)

CONTACT INFORMATION**Americas**

United States - Avon Lake
+1 440 930 1000

United States - McHenry
+1 815 385 8500

Asia

China - Guangzhou
+86 20 8732 7260

China - Shenzhen
+86 755 2969 2888

China - Suzhou
+86 512 6823 24 38

China - Suzhou
+86 512 6265 2600

Hong Kong -
+852 2690 5332

Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849

Europe

Germany - Gaggenau
+49 7225 6802 0

Spain - Barbastro (Huesca)
+34 974 310 314



Beyond Polymers.

Better Business Solutions.™

www.polyone.com

PolyOne Americas

33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE

PolyOne Asia

No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188

PolyOne Europe

6 Giällewee
+352 269 050 35

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